LASER μ-RAMAN INVESTIGATION OF GREEK BAUXITES FROM THE PARNASSOS-GHIONA ACTIVE MINING AREA

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Abstract

Bauxite samples collected with permission from currently active mining areas in the Parnassos-Ghiona Mts district were studied using both conventional (optical microscopy and powder XRD) and, for the first time in the literature, micro-scale advanced non-destructive spectroscopic techniques, in particular Laser \(\mu\)-Raman. The results showed that the different bauxite types (diasporic or boehmitic) can easily be identified regardless of sample type (porous white-grey or massive red-brown) by recording spectra in the low-wavenumber region (250 cm\(^{-1}\) – 600 cm\(^{-1}\)) where distinct bands of the natural AlOOH polymorphs are easily discernible (448 cm\(^{-1}\) for diaspore and 362 cm\(^{-1}\) for boehmite). The method described herein could equally be applied in the laboratory as well as in-situ at the mines for quick and accurate phase determination, in order to bypass the laborious and time-consuming indirect bulk techniques (such as XRD) routinely used to this date.

Key words: Raman, Diaspore, Boehmite, Bauxite, Greece.

Περίληψη

Δείγματα βωξίτη τα οποία αποκτήθηκαν από εταιρείες που εμφανίζουν ενεργή μεταλλευτική δραστηριότητα στην περιοχή Παρνασσού-Γκιώνας χαρακτηρίσθηκαν αρχικά με τη χρήση συμβατικών μεθόδων (οπτικό μικροσκόπιο, περίθλαση ακτινών \(X\)) και στη συνέχεια μελετήθηκαν χρησιμοποιώντας, για πρώτη φορά στη διεθνή βιβλιογραφία, προηγμένες μή-καταστροφικές φασματοσκοπικές τεχνικές σε μικροκλίματα (Laser \(\mu\)-Raman). Τα αποτελέσματα της παρούσας μελέτης έδειξαν πως ο τύπος του βωξίτη (διασπορικός ή μπαιμιτικός) μπορεί εύκολα να προσδιοριστεί, ανεξάρτητα από το είδος του δείγματος (πορώδες "κότεφρ" ή και συμπαγές ερυθρό-φαιό), μέσω της καταγραφής του φάσματος του στην περιοχή χαμηλών ενεργειών (250 cm\(^{-1}\) – 600 cm\(^{-1}\)) όπου και είναι ευδιάκριτες συγκεκριμένες Raman ταινίες των πολύμορφων του AlOOH (448 cm\(^{-1}\) για το διάσπορο και 362 cm\(^{-1}\) για τον μπαιμίτη). Η παραπάνω μικρο-μέθοδος θα μπορούσε να εφαρμοσθεί για τον άμεσο προσδιορισμό των αρκοτολογικών φάσεων τόσο στο εργαστήριο όσο και επιτόπου στα μεταλλεία, έτσι ώστε να αποφευχθούν έμμεσες και χρονοβόρες ολικές τεχνικές οι οποίες χρησιμοποιούνται έως και σήμερα (όπως \(\pi\chi\) η περίβλαση ακτινών \(X\)).

Αξίες κλειδιά: Φασματοσκοπία, Διάσπορο, Μπαιμίτης, Αιματίτης, Ανατάσης.
1. Introduction

In 2005, Greece was the twelfth bauxite producer in the world with a total production of $2.2 \times 10^6$ tonnes (USGS – Mineral Commodity Summaries, January 2006). The bauxite reserves in Greece are estimated to be $600 \times 10^6$ tonnes. It is now established that the Greek mining industry controls the most significant bauxite reserves in the EU (USGS – 2005 Minerals Yearbook). The overall production is mainly related to exploitation of bauxite deposits situated within the Parnassos-Ghiona geotectonic zone (central Greece) by three mining companies (Aluminium de Grèce S.A., S&B Industrial Minerals S.A., Elmin S.A.). Almost 72% of the current Greek aluminium market is covered by domestic production (USGS – 2005 Minerals Yearbook). Most of the raw material is processed by Aluminium de Grèce at its metallurgical plant at Antikyra, Corinthiakos gulf, for the production of alumina and metallic aluminium to be used in industry and constructions. The remainder of the raw bauxite and associated metallurgical products are exported generating an annual income of ~25 and ~165 million € respectively, according to Greek Mining Enterprises Association.


![Figure 1 - Stratigraphic position of bauxite horizons B1, B2 and B3 intercalated with shallow-water Jurassic to Cretaceous limestones of the Parnassos-Ghiona zone (modified, from Valeton et al. 1987)](http://epublishing.ekt.gr)

The main mineralogical and geochemical characteristics of the Parnassos-Ghiona bauxites have been described by several authors using conventional methods such as optical microscopy, SEM-EPMA, XRD, XRF, Fire-Assay/AAS/ICP and TGA/DTA (Kiskyras 1960, Nia 1968, Bárđossy and Pantó 1971, Ochenkühn and Parissakis 1977, Augustithis et al. 1978, Combes 1979, Biermann 1983, Arp 1985, Paspaliaris 1985, Kritsotakis et al. 1986, Papastavrou and Perdikatsis...
1987, Economopoulou-Kyriakopoulou 1991, Laskou 1991, Perdikatsis 1992, Ochsenkühn-Petropoulou and Ochsenkühn 1995, Laskou 2001, Laskou and Andreou 2003, Laskou 2005, Solymár et al. 2005, Laskou and Economou 2006). More detailed characterization techniques, and particularly TEM and INAA, have also been used (Bárdossy and Mack 1967, Laskou and Economou 1991, Ochsenkühn-Petropoulou and Ochsenkühn 1995, Ochsenkühn et al. 1995, Lymperopoulou 1996, Ochsenkühn et al. 2002). It is evident that the only non-bulk (micro- and nano-scale) instrumental methodology used so far, for the study of Parnassos-Ghiona bauxites, concerns some electron microscopy techniques (TEM and SEM-ΕΡΜΑ). Here, we present, for the first time in the literature, the application of micro-scale, non-destructive, advanced spectroscopic techniques such as laser μ-Raman in the characterisation of typical bauxite samples from the Parnassos-Ghiona active mining area. We demonstrate that this method can equally be applied in the laboratory as well as in-situ at the mines (e.g. by using portable spectrometers) for quick and accurate phase determination, thus bypassing laborious and time-consuming indirect bulk techniques (such as XRD) routinely used to this date.

2. Materials and Methods

The investigated bauxite samples were collected during the period March 2006 – September 2006 from mining sites (Fig. 2) of the three Greek companies (Aluminium de Grèce S.A. indicated as “ALM”, Elmin S.A. indicated as “ELM” and S&B Industrial Minerals S.A. indicated as “SAB”, Table 1) exploiting bauxite in the Parnassos-Ghiona area (central Greece).

The present investigation is focused on the analysis of bauxite samples from the 2nd (intermediate) and the 3rd (upper) bauxite horizon (Fig. 1, Table 1). All bauxites samples (both white-grey and red-brown) were initially investigated in polished-thin sections using transmitted and reflected light optical microscopy. The mineralogical composition was also examined using powder X-ray diffraction (XRD) on a Siemens D5005 (Bruker AXS) diffractometer using CuKa-radiation. The Laser μ-Raman spectra were obtained on the polished-thin sections using a Renishaw Ramascope RM 1000 equipment with a HeNe laser at 633 nm, a spectrometer with a grating of 1800 lines/mm, and a CCD Peltier-cooled detector. The laser beam diameter was adjusted depending on resolution requirements. In any case its maximum energy did not exceed 4 mW.

3. Results and discussion

The microscopic and XRD studies have shown that the major mineral phases in the investigated bauxite samples from the Parnassos-Ghiona deposits are the two common AlOOH polymorphs diaspor and boehmite, the typical FeO oxide and oxyhydroxide hematite and goethite, and the TiO₂ polymorph anatase. Iron sulphides (such as pyrite) are frequently present. Microscopic
images (reflected light) of the most common in appearance (red-brown diasporic) bauxite samples are presented in Figure 3. Patches and veins of metallic minerals consisting of iron oxides and sulphides (lighter areas) are included in diasporic matrix (darker areas containing also pisoliths). Most of the characteristic bauxitic pisoliths contain both diaspore and finely dispersed hematite.

Figure 3 – Representative microscopic images (×100 and ×200) from typical red-brown diasporic bauxite samples using reflected light (lighter areas = Fe-oxides, arrows = sulphides)

Typical XRD patterns of diasporic and boehmitic samples are shown in Figure 4 whereas the complete data are included in Table 1. It should be emphasized that the diasporic bauxite appears both in the form of porous white-grey (high quality) and red-brown samples, while boehmitic bauxite only in the form of massive red-brown samples.

Figure 4 – Powder XRD patterns of white-grey diasporic and red-brown boehmitic bauxite samples. In the first case the diaspore and anatase strongest reflections at 22.26 (3.99) and 25.35 (3.51) 20 (d in Å) are indicated by black and grey arrows respectively, whereas in the second case boehmite, anatase and hematite strongest reflections at 14.48 (6.11), 25.35 (3.51) and 33.27 (2.69) 20 (d in Å) are indicated by black, grey and white arrows respectively.

Conventional chemical methods are not recommended to characterize AlOOH polymorphs in bauxite samples. Thus powder XRD is fundamentally used in laboratory conditions. However it is rather difficult to use XRD for in-situ measurements in the field and in underground mining areas because portable XRD equipments are not greatly commercialized up to now. Therefore, it is important to suggest convenient spectroscopic methods, such as Laser μ-Raman, which can be easily used for phase determination in any case. The instrument is a bench system capable of confocal imaging with high spectral and spatial resolution. Representative Laser μ-Raman spectra of diasporic bauxite samples investigated during the present study (both white-grey and red-brown), together with standard Raman spectra from the Mineral Spectroscopy Server of CalTech (© Prof. G. Rossman 2006), are shown in Fig. 6. It should be noted that the spectra were obtained by focusing the laser beam on the diasporic matrix away from microscopically detectable metallic minerals including anatase grains. The diaspore bands are observed in the low-wavenumber region, namely between 200 cm\(^{-1}\) and 600 cm\(^{-1}\). The most prominent are the 705 cm\(^{-1}\), 446 cm\(^{-1}\)
and 260 cm\(^{-1}\), which are assigned to symmetric stretching modes (Ruan et al. 2001). In the porous white-grey bauxite samples the main diaspore band appears at 448 cm\(^{-1}\) (solid arrow in Fig. 5), which is assigned to Al-O-Al stretching bend, and it is in good agreement with the results from the literature (Ruan et al. 2001, see Fig. 6). A number of strong peaks are also observed in the band

<table>
<thead>
<tr>
<th>Sample</th>
<th>Description</th>
<th>Major Minerals</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALM0306_PL1_B1 (3(^{rd}) horizon)</td>
<td>Red-brown to pale-brown, Massive.</td>
<td>Diaspore, Hematite, Kaolinite</td>
</tr>
<tr>
<td>ALM0306_PL1_B3 (3(^{rd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Diaspore, Hematite, Anatase</td>
</tr>
<tr>
<td>ALM0306_PL1_B4 (3(^{rd}) horizon)</td>
<td>Red-brown, slightly porous</td>
<td>Diaspore, Hematite, Goethite, Kaolinite</td>
</tr>
<tr>
<td>ELM0206_DV_B1 (2(^{nd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Diaspore, Anatase, Magnetite, Maghemite, Kaolinite</td>
</tr>
<tr>
<td>SAB0306_ASV (3(^{rd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Diaspore, Hematite, Anatase</td>
</tr>
<tr>
<td>ALM0306_PL1_BS2 (3(^{rd}) horizon)</td>
<td>White-grey-yellow, highly porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ALM0306_PL1_WB (3(^{rd}) horizon)</td>
<td>White-grey to pale-pink, highly porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ELM0206_SK_B1a (3(^{rd}) horizon)</td>
<td>White-grey, highly porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ELM0206_SK_B1b (3(^{rd}) horizon)</td>
<td>White-grey-yellow, highly porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ALM0306_PL1_BIW (3(^{rd}) horizon)</td>
<td>White-grey, porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ALM0306_BIW (3(^{rd}) horizon)</td>
<td>White-grey to pale-brown, highly porous</td>
<td>Diaspore, Anatase</td>
</tr>
<tr>
<td>ELM0206_SK_B2 (3(^{rd}) horizon)</td>
<td>White-grey to yellow-brown, highly porous</td>
<td>Diaspore, Anatase, Goethite</td>
</tr>
<tr>
<td>ALM0306_PL1_B2 (3(^{rd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Boehmte, Hematite, Anatase</td>
</tr>
<tr>
<td>ELM0206_KV_B1 (2(^{nd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Boehmte, Hematite, Kaolinite</td>
</tr>
<tr>
<td>ELM0206_2H1 (2(^{nd}) horizon)</td>
<td>Red-brown-orange, massive</td>
<td>Boehmte, Goethite, Kaolinite</td>
</tr>
<tr>
<td>SAB0306_SKR (2(^{nd}) horizon)</td>
<td>Red-brown, massive</td>
<td>Boehmte, Hematite</td>
</tr>
</tbody>
</table>
range between 1000 and 2000 cm\(^{-1}\) which are attributed to fluorescence from the 633 nm He-Ne laser. Fluorescence peaks are wavelength-dependent and they should disappear when another laser is used, such as a Nd:YAG laser at 1064 nm. In synthetic diaspore a number of broad bands are observed with the 1064 nm laser in the 2800-3700 cm\(^{-1}\) region, attributed to the v(OH) stretching. These bands were not observed in our spectra. The massive red-brown samples along with diaspore contain hematite (empty arrows in Fig. 5) with Raman bands at 612 cm\(^{-1}\), 496 cm\(^{-1}\), 412 cm\(^{-1}\), 293 cm\(^{-1}\) and 225 cm\(^{-1}\) (Faria et al. 1997, Bersani et al. 1999, Chamritski and Burns 2005, Zoppi et al. 2005, Zoppi et al. 2006).

![Figure 5](image)

**Figure 5** — Representative Laser µ-Raman spectra of diasporic bauxite samples in the low-wavenumber region (a: porous white-grey and b: massive red-brown). The lower spectrum corresponds to the Mineral Spectroscopy Server diaspore and the upper to standard hematite.

![Figure 6](image)

**Figure 6** — Raman spectra of different AlOOH polymorphs (Ruan et al. 2001). It is clearly marked the difference of the diasporic Raman band at 446 cm\(^{-1}\) from the one of the boehmite at 360 cm\(^{-1}\), at the low-wavenumber region between 250 cm\(^{-1}\) and 600 cm\(^{-1}\).

Representative Laser µ-Raman spectra of boehmitic bauxite samples (massive red-brown) are shown in Figure 7 (low-energy region). According to literature, the more intense boehmite peaks at the low-wavenumber region are at 674 cm\(^{-1}\), 495 cm\(^{-1}\) and 360 cm\(^{-1}\) and they correspond to the
hydroxyl translational modes. In our samples we observe the 362 cm\(^{-1}\) band (Ruan et al. 2001, see Fig. 6). The spectrum (a) from Figure 7 corresponds to the boehmitic matrix of the sample, at an area where metallic minerals, such as rounded hematite aggregates were not optically visible. This band (solid arrow in Fig. 7) is observed between the 412 cm\(^{-1}\) and 293 cm\(^{-1}\) hematite bands and it could be used as a rule of thumb to easily distinguish it from the diaspore peak which is observed outside these hematite peaks (Faria et al. 1997, Bersani et al. 1999, Chamritski and Burns 2005, Zoppi et al. 2005, Zoppi et al. 2006).

Figure 7 – Representative Laser μ-Raman spectra of boehmitic bauxite samples in the low-wavenumber region (a, b, c: massive red-brown). The lower spectrum corresponds to the Mineral Spectroscopy Server hematite

At this point one could refer that the hematite Raman bands differ evidently to that of goethite, which may also be present in massive red-brown bauxites (either diaspore or boehmitic). In this case, the AlOOH polymorph bands (either at 448 cm\(^{-1}\) or 362 cm\(^{-1}\)) are most probably expected to be distinguishable at the opposite sides of the main goethite band around 385 cm\(^{-1}\) (Faria et al. 1997, Bersani et al. 1999). Furthermore, it also expected that diaspore and boehmite low-wavenumber Raman bands will be apparent if kaolinite is present, under the laser beam spot, inasmuch the main –very intense– kaolinite band appears at 140 cm\(^{-1}\) (Johnston et al. 1984, Frost et al. 1993).

Table 2 – Summary of the Laser μ-Raman data

<table>
<thead>
<tr>
<th></th>
<th>Raman bands (cm(^{-1}))</th>
<th>AlOOH polymorphs</th>
<th>Hematite ((\alpha)-Fe(_2)O(_3))</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Diasporic Type</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>White-grey bauxites</td>
<td>448</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Red-brown bauxites</td>
<td>448</td>
<td>412, 293, 225</td>
<td></td>
</tr>
<tr>
<td><strong>Boehmitic Type</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Red-brown bauxites</td>
<td>362</td>
<td>612, 412, 293, 225</td>
<td></td>
</tr>
</tbody>
</table>
Concluding, the results of the present study suggest that Laser μ-Raman spectroscopy could be applied for the fast determination of the AlOOH polymorphs and, as a consequence, the “type” of bauxite of the Parnassos-Ghiona active mining area (central Greece). In the case of the white-grey (high-quality) diasporic bauxite there is a clear diaspore Raman band at 448 cm\(^{-1}\) to be used as the characteristic band, while in the case of the typical red-brown diasporic bauxite the same band is accompanied by the unavoidable bands of hematite (Table 2). For the red-brown boehmitic bauxite, the main Raman band of boehmite appears at 362 cm\(^{-1}\), between two major hematite bands. It is therefore demonstrated that both diasporic and boehmitic bauxites can easily be characterized by recording Raman spectra in the 250 cm\(^{-1}\) – 600 cm\(^{-1}\) region. In this low-wavenumber region the bands of the AlOOH polymorphs do not interfere with bands from other bauxite minerals. A portable Raman system with a CCD acquisition camera and with a laser operating at the wavelength of 1064 nm could be used to rapidly acquire the narrow spectra range between 250 cm\(^{-1}\) and 600 cm\(^{-1}\). The He-Ne laser with a wavelength of 633 nm introduces significant fluorescence which might suppress the Raman peaks and make them invisible. However, it still can be used when the CCD is centred to cover the low wavenumber region but it may require longer integration times. The use of a powder XRD or of another time-consuming technique is not necessary in order to distinguish the type of bauxite (diasporic or boehmitic). This could be particularly useful in characterising similar in appearance samples such as the massive red-brown samples (e.g. SAB0306 ASV and SAB0306 SKR, see Table 1) which could be of diasporic or boehmitic type. Future work could employ direct tests on site with a portable Raman system that has the above characteristics. Furthermore, one could proceed into calibrating a portable system to acquire quantitative or semi-quantitative information for precise quality assessment during production.

4. Acknowledgments

We would like to thank the Greek bauxite mining companies (Aluminium de Grèce S.A., S&B Industrial Minerals S.A. and Elmin S.A.) for their kindly help concerning underground visits and supply of samples from their Parnassos-Ghiona mines.

5. References


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