

Research Paper**Correspondence to:**

Anestis Filippidis
anestis@geo.auth.gr

DOI number:

<http://dx.doi.org/10.12681/bgsg.20706>

Keywords:

Clinoptilolite, fibrous zeolites, mordenite, analcime, phillipsite, chabazite, quartz, clay minerals

Citation:

Filippidis A., Kantiranis N., Mytigliaki C. and Tsirambides A. (2019), The Mineralogical Composition of Samos Zeolitic Rocks and Their Potential Use as Feed Additives and Nutrition Supplements. Bulletin Geological Society of Greece, 56, 84-99.

Publication History:

Received: 30/06/2019
Accepted: 03/04/2020
Accepted article online: 06/04/2020

The Editor wishes to thank two anonymous reviewers for their work with the scientific reviewing of the manuscript and Ms Emmanouela Konstantakopoulou for editorial assistance.

©2020. The Author

This is an open access article under the terms of the Creative Commons Attribution License, which permits use, distribution and reproduction in any medium, provided the original work is properly cited

THE MINERALOGICAL COMPOSITION OF SAMOS ZEOLITIC ROCKS AND THEIR POTENTIAL USE AS FEED ADDITIVES AND NUTRITION SUPPLEMENTS

Anestis Filippidis, Nikolaos Kantiranis, Christina Mytigliaki and Ananias Tsirambides

Aristotle University of Thessaloniki, Faculty of Sciences, School of Geology, Department of Mineralogy-Petrology-Economic Geology, 54124 Thessaloniki, Greece,

anestis@geo.auth.gr, kantira@geo.auth.gr, michristi@geo.auth.gr,
anantias@geo.auth.gr

Abstract

Fifteen (15) zeolitic rocks from Karlovassi-Marathokampos basin of Samos Island (Greece) were investigated for their mineralogical composition by X-Ray Diffraction (XRD) method. According to EU Regulation No 651/2013, clinoptilolite of sedimentary origin with ≥ 80 wt% clinoptilolite, ≤ 20 wt% clay minerals, free of fibres and quartz, can be used as feed additive for all animal species. Depending on the zeolites, the zeolitic rocks are grouped to those containing: Clinoptilolite (33-86 wt%), clinoptilolite (59 wt%) + mordenite (20-21 wt%), clinoptilolite (22 wt%) + analcime (29 wt%), clinoptilolite (17 wt%) + phillipsite (27 wt%), analcime (29-70 wt%), mordenite (62%) and chabazite (63 wt%). None of the clinoptilolite-containing rocks (10 samples) meet the requirements of the EU Regulation No 651/2013, and thus cannot be used as feed additives for all animal species and consequently as nutrition supplements, since all of them contain 2-5 wt% quartz, two of them 20-21 wt% mordenite (fibrous zeolite), nine of them < 80 wt% clinoptilolite (17-73 wt%) and two of them > 20 wt% clay minerals (27-42 wt%). Although the EU Regulation No 651/2013 refers to clinoptilolite of sedimentary origin, using the presence or absence of quartz and fibrous minerals, none of the five mordenite, analcime and chabazite containing zeolitic rocks, can be used as feed additives and nutrition supplements, since all of them contain 2-6 wt% quartz and one of them contains 62 wt% mordenite (fibrous zeolite).

Key words: Clinoptilolite, fibrous zeolites, mordenite, analcime, phillipsite, chabazite, quartz, clay minerals

Περίληψη

Μελετήθηκαν 15 δείγματα ζεολιθικού τόφφου από τη λεκάνη Καρλοβασιού-Μαραθόκαμπου της νήσου Σάμου, ως προς την ορυκτολογική τους σύσταση με τη μέθοδο της περιθλασιμετρίας ακτίνων-X (XRD). Σύμφωνα με την ευρωπαϊκή οδηγία Νο 651/2013, η χρήση ζεολιθικών πετρωμάτων ως συμπληρώματα ζωοτροφών επιτρέπεται μόνο αν το πέτρωμα περιέχει τουλάχιστον 80 wt% κλινοπτιλόλιθο, λιγότερο ή μέχρι 20% κ.β. αργιλικά ορυκτά και είναι απαλλαγμένο από ινώδη ορυκτά και χαλαζία. Ανάλογα με τους τύπους ζεόλιθου που εντοπίστηκαν τα εξεταζόμενα ζεολιθοφόρα πετρώματα ταξινομήθηκαν ως εξής: με κλινοπτιλόλιθο (33-86% κ.β.), με κλινοπτιλόλιθο (59% κ.β.) και μορντενίτη (20-21% κ.β.), με κλινοπτιλόλιθο (22% κ.β.) και ανάλκιμο (29% κ.β.), με κλινοπτιλόλιθο (17% κ.β.) και φιλλιψίτη (27% κ.β.), με ανάλκιμο (29-70% κ.β.), με μορντενίτη (62% κ.β.) και με χαμπαζίτη (63% κ.β.). Τα κλινοπτιλολιθικά πετρώματα (10 δείγματα) περιέχουν 2-5% κ.β. χαλαζία, δύο από αυτά περιέχουν ινώδη ζεόλιθο (μορντενίτη), σε εννέα από αυτά το ποσοστό του περιεχόμενου κλινοπτιλόλιθου είναι λιγότερο από 80% κ.β. και σε δυο δείγματα το ποσοστό των αργιλικών ορυκτών ξεπερνάει το 20% κ.β.. Ως αποτέλεσμα δεν μπορούν να χρησιμοποιηθούν ως πρόσθετα ζωοτροφών και κατά επέκταση ούτε ως συμπληρώματα διατροφής, αφού δεν πληρούν την ευρωπαϊκή οδηγία. Παρόλο που η ευρωπαϊκή οδηγία Νο 651/2013 αναφέρεται σε ζεολιθικά πετρώματα με κλινοπτιλόλιθο, εάν λάβουμε υπόψη μόνο το ποσοστό του χαλαζία και την παρουσία ινώδων ορυκτών κανένα από τα υπόλοιπα πέντε ζεολιθικά πετρώματα δεν μπορεί να χρησιμοποιηθεί ως πρόσθετο ζωοτροφών ή ως συμπλήρωμα διατροφής αφού όλα περιέχουν 2-6% κ.β. χαλαζία και ένα από αυτά περιέχει ινώδη ζεόλιθο (μορντενίτη 62% κ.β.).

Λέξεις κλειδιά: Κλινοπτιλόλιθος, ινώδης ζεόλιθοι, μορντενίτης, ανάλκιμο, χαμπαζίτης, φιλλιψίτης, χαλαζίας, αργιλικά ορυκτά

1. INTRODUCTION

The zeolitic volcanoclastic rock deposit corresponds to a rock which contains high amounts of one or more from the different (>65) phases of zeolites. The zeolite with the numerous applications is the HEU-type zeolite (clinoptilolite-heulandite) that shows tabular crystals and contains micro/nano-pores in a framework of channels with 10 - and 8-member rings, in dimensions of 7.5x3.1 Å, 4.6x3.6 Å and 4.7x2.8 Å (e.g., Misaelides et al. 1995; Baerlocher et al. 2007; Filippidis & Kantiranis, 2007; Filippidis et al., 2008, 2010, 2013, 2015a,b, 2016b; Filippidis 2010, 2013; Mitchell et al., 2012; Vogiatzis et al., 2012; Hatzigiannakis et al., 2016; Papastergios et al., 2017; Floros et al., 2018).

Clinoptilolite of sedimentary origin with ≥ 80 wt% clinoptilolite, ≤ 20 wt% clay minerals, free of fibres and quartz, can be used as feed additive for all animal species (EU Regulation No 651/2013, Filippidis et al. 2016a) and consequently as nutrition supplement. In humans and animals, inhaled or injected or swallowed, fibrous zeolites (mainly erionite and mordenite, and to a lesser extent roggianite and mazzite), as well as the SiO₂ minerals (quartz, cristobalite, tridymite), were found to be toxic, carcinogenic and highly pathogenic (Davis, 1993; Driscoll, 1993; Ross et al., 1993).

On Samos Island two main Neogene basins were developed, the Mytilinii basin in the east and the Karlovassi basin in the west (Figure 1a). During the Miocene the Karlovassi basin was filled successively with carbonates, ash-fall tuffs and tuffites, marlstones, claystones, siliceous limestones, porselanites (with abundant opal) and cherts (with abundant chalcedony) (IGME 1979; Stamatakis 1989a). The tuffaceous horizons of the Karlovassi-Marathokampos basin underwent extensive diagenetic alteration in a saline-alkaline lake environment, resulting in the formation of rocks containing zeolites and evaporate minerals (colemanite, ulexite, celestite). The zeolitic rocks of the basin have been investigated for their mineralogy, petrology, geochemistry and possible industrial or environmental applications by many authors (e.g., Stamatakis 1989a,b; Pe-Piper & Tsolis-Katagas, 1991; Hall & Stamatakis, 1992; Stamatakis et al., 1996; Filippidis & Kassoli-Fournaraki, 2002;

Kantiranis et al., 2002, 2004b, 2006, 2010, 2011; Filippidis et al., 2005, 2007; Tsirambides & Filippidis, 2012; Mitiglaki et al., 2015).

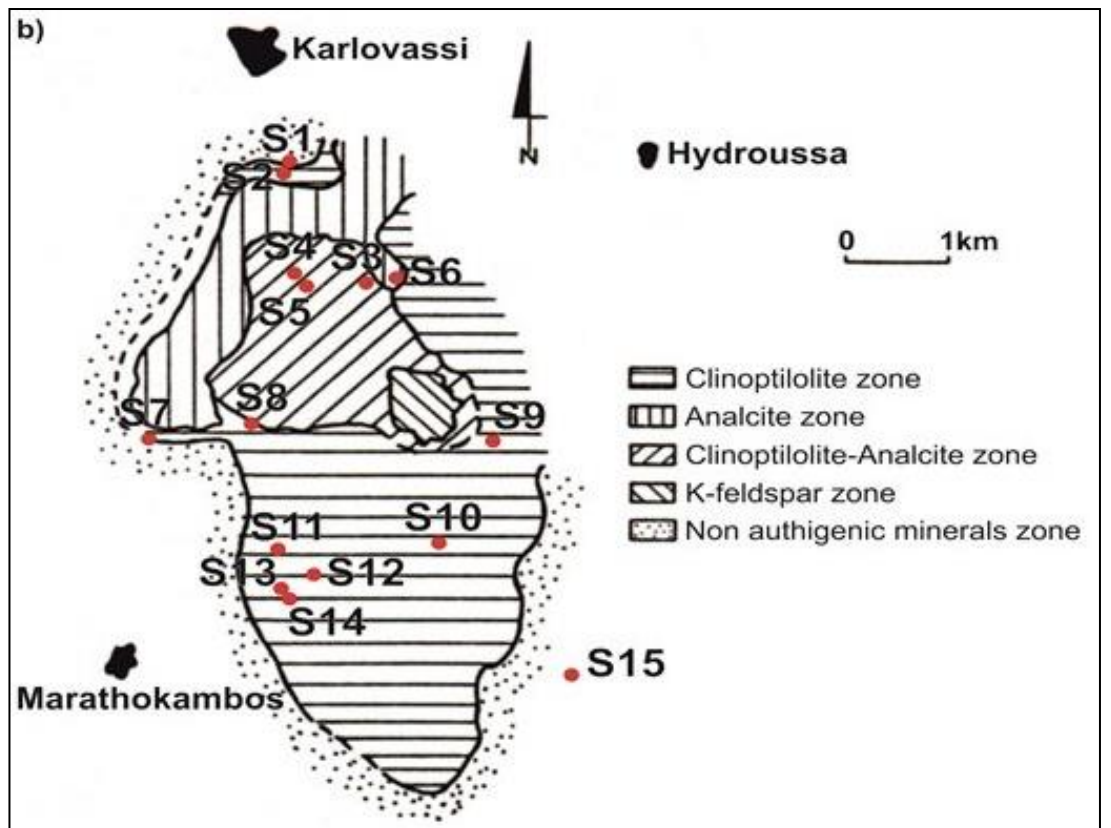
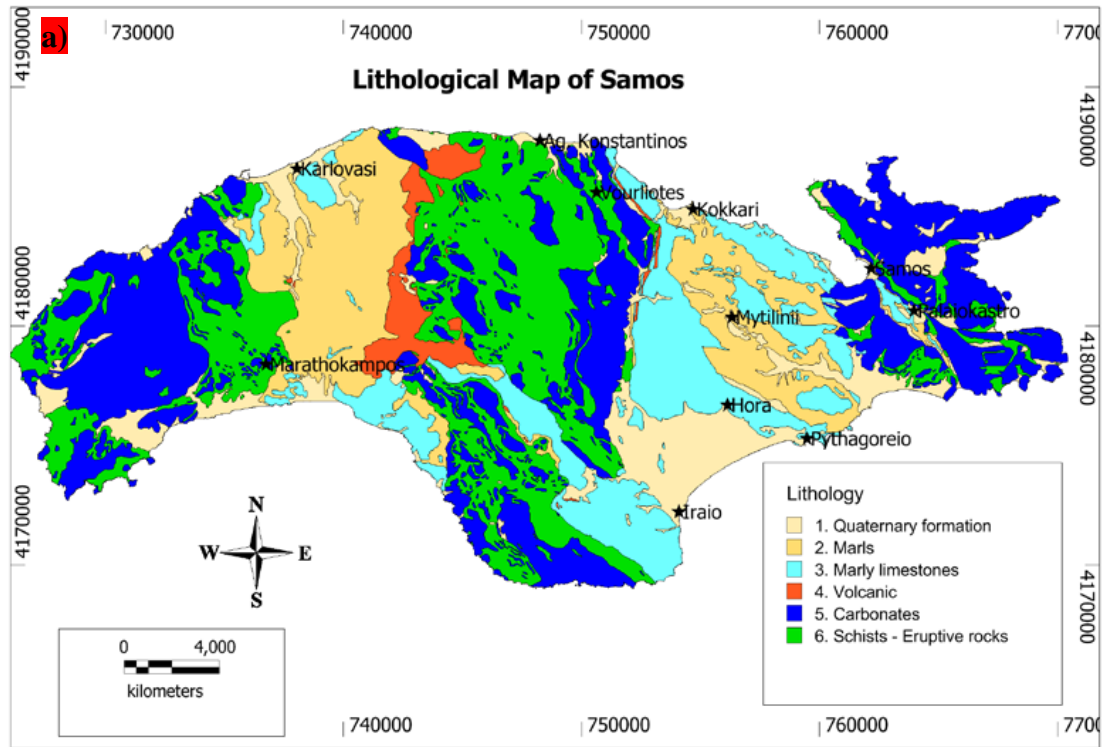


Fig. 1: (a) Lithological map of Samos island (Gournelos et al., 2014). (b) Location of the 15 samples in a direction from Karlovassi in the North (S1) to Marathokambos in the South (S15) (Kantiranis et al., 2007).

Studies on the use of zeolitic rocks as feed additives in different animals show negative, neutral and positive effects on the production and quality of livestock products (e.g., Mumpton, 1977; Pond & Mumpton, 1984; Tsitsishvili et al., 1992; Tserveni-Gousi et al., 1997; Yannakopoulos et al., 2000; Bish & Ming, 2001; Deligiannis et al., 2005; Filippidis, 2010). In most studies the quality characteristics (EU Regulation No 651/2013, Filippidis et al., 2016a) of zeolitic rocks are not mentioned. The aim of the present study is to investigate the mineralogical composition of the zeolitic rocks from the Karlovassi-Marathokampos basin of Samos Island and evaluate their potential use as feed additives (in accordance with the EU Regulation No 651/2013) and as nutrition supplements (Filippidis et al., 2016a).

2. MATERIALS AND METHODS

Fifteen (15) representative samples (S1-S15) were collected from the zeolitic rocks of Karlovassi-Marathokampos basin of Samos Island, in a direction from Karlovassi in the north (S1) to Marathokampos in the south (S15) (Figure 1b). The mineralogical composition was determined by the X-Ray Diffraction (XRD) method. The XRD analysis was performed using a Philips PW1710 diffractometer with Ni-filtered $\text{CuK}\alpha$ radiation on randomly oriented powder samples. The samples were scanned $3-63^\circ 2\theta$ at a scanning speed of $1.2^\circ/\text{min}$ and $3-33^\circ 2\theta$ at a scanning speed of $0.24^\circ/\text{min}$.

Semi-quantitative estimates of the abundance of the mineral phases were derived from the XRD data, using the intensity (counts) of certain reflections, the density and the mass absorption coefficient of the identified minerals for $\text{CuK}\alpha$ radiation (corrected using external standards), the software MAUD-Material Analysis Using Diffraction with the RIETVELD method. The semi-quantitative estimation of the percentage of total amorphous materials was achieved by comparing the area of each broad background hump, which represents the amorphous materials in each sample, with the analogous area of standard mixtures of minerals with different contents of natural amorphous material, scanned under the same conditions (Kantiranis et al., 2004a, 2005).

3. RESULTS

The semi-quantitative mineralogical composition of the zeolitic rock samples are presented in Table 1, while in Figures 2-4 representative XRD patterns are given. Concerning the zeolite contents, in the Karlovassi-Marathokampos basin of Samos Island, six samples (S3, S4, S7, S9, S10, S12) of the zeolitic rocks contain clinoptilolite (33-86 wt%), three samples (S2, S5, S14) contain analcime (29-70 wt%), one sample (S15) contains mordenite (62%), one sample (S8) contains chabazite (Figure 2) (63 wt%), two samples (S1, S11) contain clinoptilolite (59 wt%) + mordenite (20-21 wt%), one sample (S13) contains clinoptilolite (22 wt%) + analcime (29 wt%) (Figure 3), one sample (S6) contains clinoptilolite (17 wt%) + phillipsite (27 wt%) (Figure 4).

Table 1. Mineralogical composition (wt%) of the zeolitic rocks from Karlovassi-Marathokampos basin of Samos Island

| Sample | Cpt | Mor | An | Ph | Cha | M | CM | Qz | F | Am | Total |
|--------|-----|-----|----|----|-----|----|----|----|----|----|-------|
| S1 | 59 | 21 | - | - | - | 4 | 8 | 5 | 3 | - | 100 |
| S2 | - | - | 70 | - | - | 5 | 3 | 6 | 12 | 4 | 100 |
| S3 | 86 | - | - | - | - | 2 | 2 | 2 | 8 | - | 100 |
| S4 | 33 | - | - | - | - | 9 | 27 | 5 | 18 | 8 | 100 |
| S5 | - | - | 29 | - | - | 6 | 29 | 3 | 30 | 3 | 100 |
| S6 | 17 | - | - | 27 | - | 2 | 42 | 2 | 10 | - | 100 |
| S7 | 54 | - | - | - | - | 10 | 4 | 2 | 30 | - | 100 |
| S8 | - | - | - | - | 63 | 2 | 23 | 4 | 8 | - | 100 |
| S9 | 43 | - | - | - | - | 14 | 11 | 2 | 26 | 4 | 100 |
| S10 | 67 | - | - | - | - | 7 | 4 | 2 | 20 | - | 100 |
| S11 | 59 | 20 | - | - | - | 4 | 8 | 4 | 5 | - | 100 |
| S12 | 73 | - | - | - | - | 11 | 4 | 5 | 7 | - | 100 |
| S13 | 22 | - | 29 | - | - | 8 | 15 | 2 | 24 | - | 100 |
| S14 | - | - | 68 | - | - | 4 | 2 | 6 | 11 | 9 | 100 |
| S15 | - | 62 | - | - | - | 1 | 1 | 2 | 12 | 22 | 100 |

Cpt: Clinoptilolite, Mor: Mordenite, An: Analcime, Ph: Phillipsite, Cha: Chabazite, M: Micas, CM: Clay Minerals, Qz: Quartz, F: Feldspars, Am: Amorphous material.

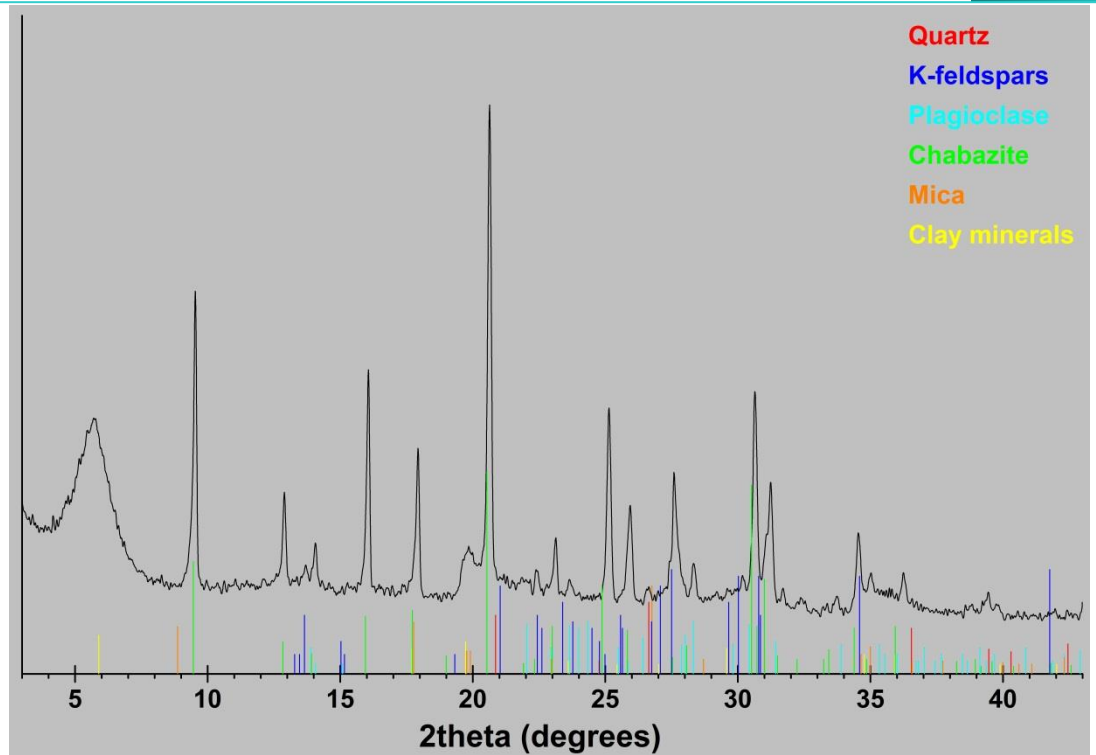


Fig. 2: X-Ray diffraction pattern of sample 8 with containing zeolite and chabazite.

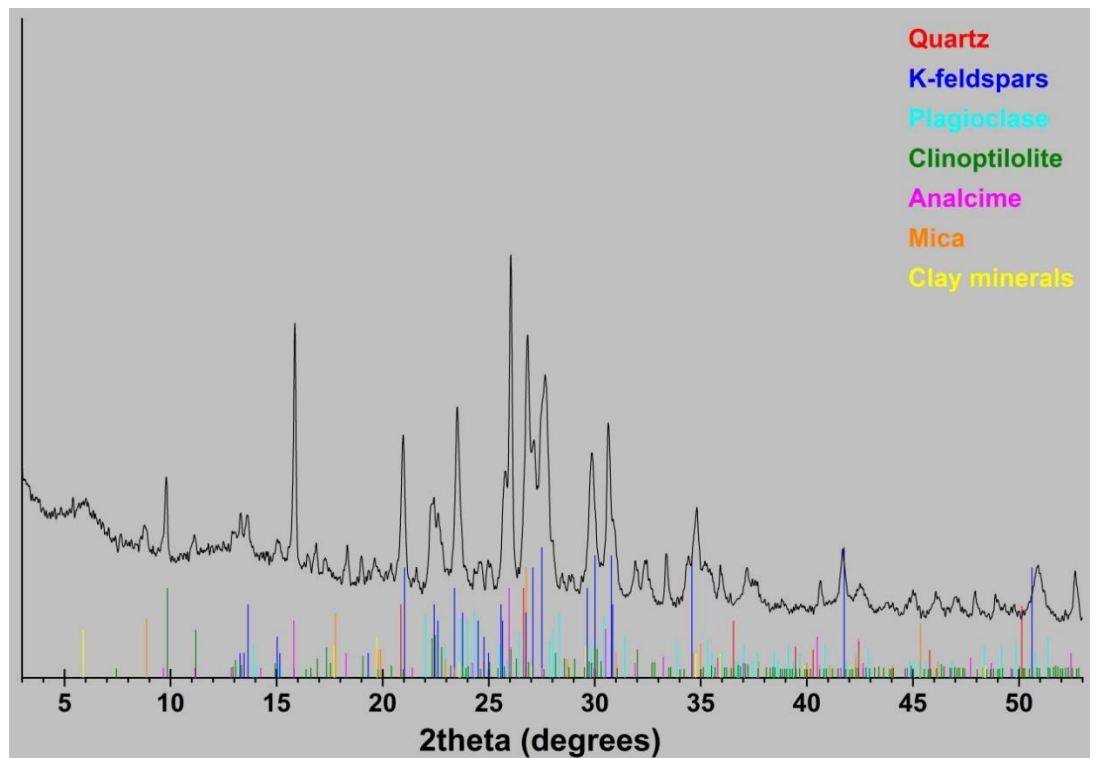


Fig. 3: X-Ray diffraction pattern of sample 13 with containing zeolite clinoptilolite and analcime.

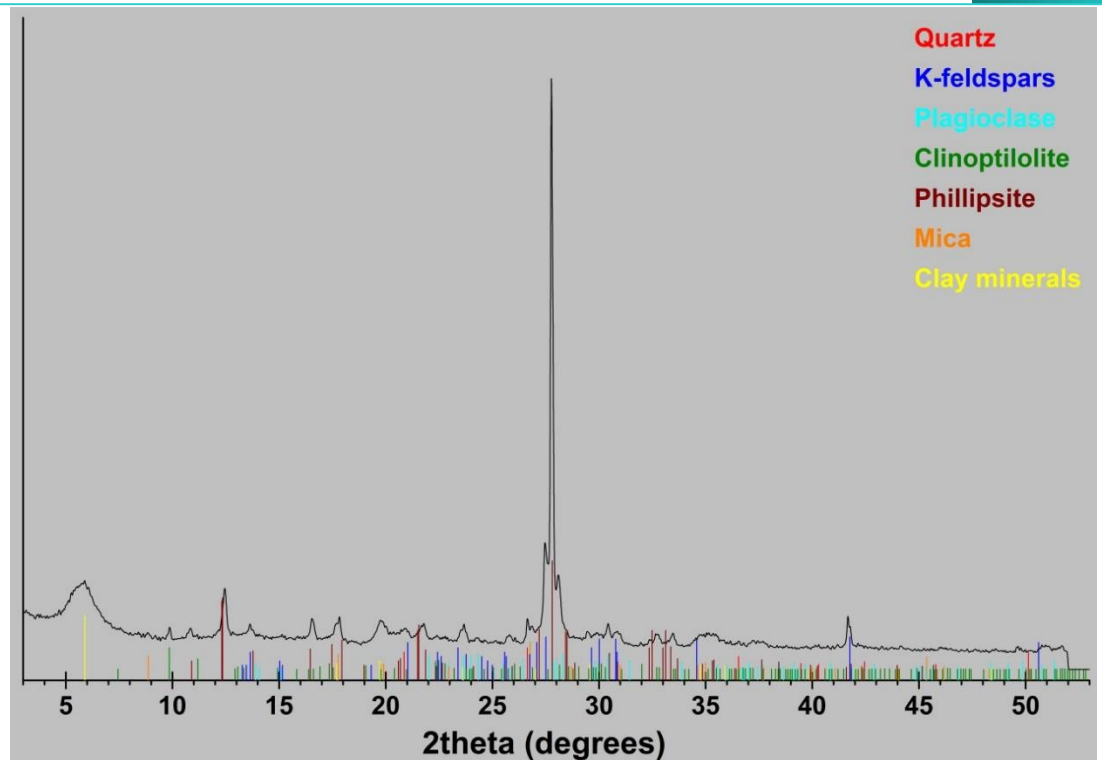


Fig. 4: X-Ray diffraction pattern of sample 6 with containing zeolite clinoptilolite and phillipsite.

Only sample S3 of the zeolitic rocks contains ≥ 80 wt% clinoptilolite (86 wt%), ≤ 20 wt% clay minerals (2 wt%), is free of fibres (fibrous zeolites such as mordenite), but unfortunately is not free of quartz (SiO_2), containing 2 wt% quartz. Three samples (S1, S11, S15) contain the fibrous zeolite mordenite (20-62 wt%), four samples (S4, S5, S6, S8) contain 23-42 wt% clay minerals and all samples contain quartz (2-6 wt%).

4. DISCUSSION AND CONCLUSIONS

Clinoptilolite of sedimentary origin with ≥ 80 wt% clinoptilolite, ≤ 20 wt% clay minerals and free of fibres and quartz, can be used (in powder form) as feed additive for all animal species (EU Regulation No 651/2013) and consequently as nutrition supplements. Clinoptilolite of sedimentary origin, belonging to the additive category “technological additives” and to the functional groups “binders” and “anticaking agents”, is authorised as an additive in animal nutrition with the conditions laid in the EU Regulation No 651/2013, which is binding in its entirety and directly applicable in all Member States. The EU

Regulation No 651/2013 also defines the X-Ray Diffraction (XRD) as analytical method for the determination of clinoptilolite.

Fibrous zeolites (mainly erionite, mordenite, roggianite and mazzite) and the SiO₂ minerals (quartz, cristobalite, tridymite), were found to be toxic, carcinogenic and highly pathogenic for humans and animals (Davis, 1993; Driscoll, 1993; Ross et al., 1993). Since the EU Regulation No 651/2013, concerns the clinoptilolite of sedimentary origin, the 15 samples of the Karlovassi-Marathokampos zeolitic rocks can be grouped in those containing clinoptilolite and those without clinoptilolite. Concerning the clinoptilolite-bearing rocks, two samples, (S1, S11) contain the fibrous zeolite mordenite (20-21 wt%), five samples (S7, S9, S10, S12, S13) contain <80 wt% clinoptilolite (22-73 wt%), two samples (S4, S6) contain <wt% clinoptilolite (17-33 wt%) and >20 wt% clay minerals (27-42 wt%), one sample (S3) contain >80 wt% clinoptilolite (86 wt%) and all samples contain quartz (2-5 wt%).

Considering the mineralogical composition (Table 1) none of the clinoptilolite-containing rocks meet the requirements of the EU Regulation No 651/2013, and thus they cannot be used as feed additives and nutrition supplements, since all of them contain 2-5 wt% quartz, two of them 20-21 wt% mordenite (fibrous zeolite), nine of them <80 wt% clinoptilolite (17-73 wt%) and two of them >20 wt% clay minerals (27-42 wt%).

Concerning the non clinoptilolite-bearing rocks one sample (S15) contains 62 wt% the fibrous zeolite mordenite, three samples (S2, S5, S14) contain 29-70 wt% analcime and one sample (S8) contains 63 wt% chabazite, two samples (S5, S8) contain >20 wt% clay minerals (23-29 wt%) and all samples contain quartz (2-6 wt%).

Although the EU Regulation No 651/2013 refers to clinoptilolite of sedimentary origin, using the presence or absence of quartz and fibrous minerals, we could evaluate the potential use of the non clinoptilolite-containing rocks, as feed additives and as nutrition supplements.

Considering the mineralogical composition (Table 1), none of the mordenite, analcime and chabazite containing zeolitic rocks, can be used as additives in animal nutrition and as nutrition supplements, since all of them contain 2-6 wt% quartz and one of the contains 62 wt% mordenite (fibrous zeolite).

5. ACKNOWLEDGMENTS

The authors express many thanks to the two anonymous reviewers for their useful and constructive comments which improved our manuscript.

6. REFERENCES

Baerlocher, Ch., McCusker, L.B., Olson, D.H., 2007. Atlas of Zeolite Framework Types. Amsterdam, *Elsevier*, 301 pp.

Bish, D.L., Ming, D.W., 2001. Natural Zeolites: Occurrence, properties, applications. Mineralogical Society of America (MSA), Geochemical Society, *Reviews in Mineralogy and geochemistry*, 45,654pp.

Davis, J.M.G., 1993. In vivo assays to evaluate the pathogenic effects of minerals in rodents. *In: Guthrie, G.D.Jr. and Mossman, B.T., eds, Health Effects of Mineral Dusts. Mineralogical Society of America, Reviews in Mineralogy*, 28, 471-487.

Deligiannis, K., Lainas, Th., Arsenos, G., Papadopoulos, E., Fortomaris, P., Kufidis, D., Stamataris, C., Zygoiannis, D., 2005. The effect of feeding clinoptilolite on food intake and performance of growing lambs infected or not with gastrointestinal nematodes. *Livestock Production Science*, 96, 195-203.

Driscoll, K.E., 1993. In vitro evaluation of mineral cytotoxicity and inflammatory activity. *In: Guthrie, G.D.Jr. and Mossman, B.T., eds, Health Effects of Mineral Dusts. Mineralogical Society of America, Reviews in Mineralogy*, 28, 489-511.

EU Regulation No 651/2013. Commission Implementing Regulation (EU) No 651/2013 of 9 July 2013 concerning the authorisation of clinoptilolite of sedimentary origin as a feed additive for all animal species and amending Regulation (EC) No 1810/2005.

Filippidis, A., 2010. Environmental, industrial and agricultural applications of Hellenic Natural Zeolite. *Hellenic Journal of Geosciences*, 45, 91-100.

Filippidis, A., 2013. Industrial and municipal wastewater treatment by zeolitic tuff. *Water Today*, Jan., V (X), 34-38.

Filippidis, A., Kantiranis, N., 2007. Experimental neutralization of lake and stream waters from N. Greece using domestic HEU-type rich natural zeolitic material. *Desalination*, 213, 47-55.

Filippidis, A., Kassoli-Fournaraki, A., 2002. Management of aquatic ecosystems using Greek natural zeolites (in Greek). *Proc. Of the 12th Seminar for the Environmental Protection, Thessaloniki, Greece*, 75-82.

Filippidis, A., Kantiranis, N., Drakoulis, A., Vogiatzis, D., 2005. Quality, pollution, treatment and management of drinking, waste, underground and surface waters, using analcime-rich zeolitic tuff from Samos island, Hellas. 7th Hellenic Hydrogeological Conference, Athens, Greece, II, 219-224.

Filippidis, A., Kantiranis, N., Stamatakis, M., Drakoulis, A., Tzamos, E., 2007. The cation exchange capacity of the Greek zeolitic rocks. *Bull. Geol. Soc. Greece*, 40(2), 723-735.

Filippidis, A., Apostolidis, N., Paragios, I., Filippidis, S., 2008. Zeolites clean up. *Industrial Minerals*, 485, 68-71.

Filippidis, A., Papastergios, G., Apostolidis, N., Filippidis, S., Paragios, I., Sikalidis, C., 2010. Purification of urban wastewaters by Hellenic Natural Zeolite. *Bull. Geol. Soc. Greece*, 43, 2597-2605.

Filippidis, A., Godelitsas, A., Kantiranis, N., Gamaletsos, P., Tzamos, E., Philippidis, S., 2013. Neutralization of sludge and purification of wastewater from Sindos industrial area of Thessaloniki (Greece) using natural zeolite. *Bull. Geol. Soc. Greece*, 47, 920-926.

Filippidis, A., Kantiranis, N., Papastergios, G. and Philippidis, S. 2015a. Safe management of municipal wastewater and sludge by fixation of pollutants in very high quality HEU-type zeolitic tuff. *J. Basic and Applied Research International*, 7(1), 1-8.

Filippidis, A., Papastergios, G., Kantiranis, N. and Philippidis, S., 2015b. Neutralization of dyeing industry wastewater and sludge by fixation of pollutants in very high quality HEU-type zeolitic tuff. *J. Global Ecology and Environment*, 2(4), 221-226.

Filippidis, A., Kantiranis, N., Tsirambides, A., 2016a. The mineralogical composition of Thrace zeolitic rocks and their potential use as feed additives and nutrition supplements. *Bull. Geol. Soc. Greece*, 50, 1820-1828.

Filippidis, A., Tziritis, E., Kantiranis, N., Tzamos, E., Gamaletsos, P., Papastergios, G., Philippidis, S., 2016b. Application of Hellenic Natural Zeolite in Thessaloniki industrial area wastewater treatment. *Desalination and Water Treatment*, 57(42), 19702-19712.

Floros, G.D., Kokkari, A.I., Kouloussis, N.A., Kantiranis, N.A., Damos, P., Philippidis, A.A., Koveos, D.S., 2018. Evaluation of the natural zeolite lethal effects on adults of the bean weevil under different temperatures and relative humidity regimes. *Journal of Economic Entomology*, 111(1), 482-490.

Gournelos T., Evelpidou N., and Kotinas, V., 2014. Erosion Risk Map of Samos island using a simple probability model. *e-Proc. of 10th International Congress of the Hellenic Geographical Society, Thessaloniki, Greece*, 6p.

Hall, A., Stamatakis, M., 1992. Ammonium in zeolitized tuffs of the Karlovassi basin, Samos, Greece, *Can. Miner.*, 30, 423-430.

Hatzigiannakis, E., Kantiranis, N., Tziritis, E., Filippidis, A., Arampatzis, G., Tzamos, E., 2016. The use of HEU-type zeolitic tuff in sustainable agriculture: Experimental study on the decrease of nitrate load in vadose zone leachates. *Bull. Geol. Soc. Greece*, 50(4), 2145-2154.

IGME 1979. Geological map of Greece, Sheet Samos island, Scale 1:50,000, Athens.

Kantiranis, N., Filippidis, A., Mouhtaros, Th., Charistos, D., Kassoli-Fournaraki, A., Tsirambidis, A., 2002. The uptake ability of the Greek natural zeolites. 6th Int. Conf. on Occurrence, Properties and Utilization of Natural Zeolites, Thessaloniki, Greece, 155-156.

Kantiranis, N., Georgakopoulos, A., Filippidis, A., Drakoulis, A., 2004a. Mineralogy and organic matter content of bottom ash samples from Agios Dimitrios power plant, Greece. *Bull. Geol. Soc. Greece*, 36(1), 320-326.

Kantiranis, N., Stamatakis, M., Filippidis, A., Squires, C., 2004b. The uptake ability of the clinoptilolitic tuffs of Samos Island, Greece. *Bull. Geol. Soc. Greece*, 36(1), 899-906.

Kantiranis, N., Filippidis, A. and Georgakopoulos, A., 2005. Investigation of the uptake ability of fly ashes produced after lignite combustion. *J. Environmental Management*, 76, 119-123.

Kantiranis, N., Chrissafis, C., Filippidis, A., Paraskevopoulos, K., 2006. Thermal distinction of HEU-type mineral phases contained in Greek zeolite-rich volcanoclastic tuffs. *European J. Mineralogy*, 18(4), 509-516.

Kantiranis N., Filippidis A., Stamatakis M, Tzamos E. and Drakoulis A., 2007. A preliminary study of the colemanite-rich tuff layer from the Sourides Area, Karlovassi Basin, Samos Island, Hellas. *Proceedings of the 11th International*

Congress, Athens, May, 2007, *Bulletin of the Geological Society of Greece*, 40, 769-774.

Kantiranis, N., Sikalidis, C., Papastergios, G., Squires, C., Filippidis, A., 2010. Continuous extra-framework Na^+ release from Greek Analcime-rich volcanoclastic rocks on exchange with NH_4^+ . *Scientific Annals, School of Geology, Aristotle University of Thessaloniki*, 100, 81-87.

Kantiranis, N., Sikalidis, K., Godelitsas, A., Squires, C., Papastergios, G., Filippidis, A., 2011. Extra-framework cation release from heulandite-type rich tuffs on exchange with NH_4^+ . *Journal of Environmental Management*, 92, 1569-1576.

Misaelides, P., Godelitsas, A., Filippidis, A., Charistos, D. and Anousis, I., 1995. Thorium and uranium uptake by natural zeolitic materials. *The Science of the Total Environment*, 173/174, 237-246.

Mitchell, S., Michels, N.L., Kunze, K., Perez-Ramirez, J., 2012. Visualization of hierarchically structured zeolite bodies from macro to nano length scales. *Nature Chemistry*, 4, 825-831.

Mitiglaki, C., Kantiranis, N., Filippidis, A., Stamatakis, M., 2015. Uptake ability of zeolitic tuffs with Clinoptilolite, Analcime, Phillipsite and Mordenite from Samos Island (in Greek with English abstract). *Scientific Annals, School of Geology, Aristotle University of Thessaloniki*, 103, 51-54.

Mumpton, F.A., 1977. Mineralogy and Geology of Natural Zeolites. *Mineralogical Society of America Short Course Notes*, 4, 233p.

Papastergios, G., Kantiranis, N., Filippidis, A., Sikalidis, C., Vogiatzis, D., Tzamos, E., 2017. HEU-type zeolitic tuff in fixed bed columns as decontaminating agent for liquid phases. *Desalination and Water Treatment*, 59, 94-98.

- Pe-Piper, G., Tsolis-Katagas, P., 1991. K-rich mordenite from Late Miocene rhyolitic tuffs, Island of Samos, Greece. *Clays & Clay Minerals*, 39, 239-247.
- Pond, W.G., Mumpton, F.A., 1984. Zeo-Agriculture: Use of Natural Zeolites in Agriculture and Aquaculture. *Intern. Committee on Natural Zeolites, Brockport, New York*, 305p.
- Ross, M., Nolan, R.P., Langer, A.M., Cooper, W.C., 1993. Health effects of various mineral dusts other than asbestos. *In: Guthrie, G.D. Jr. and Mossman, B.T., eds, Health Effects of Mineral Dusts. Mineralogical Society of America, Reviews in Mineralogy* 28, 361-407.
- Stamatakis, G.M., 1989a. Authigenic silicates and silica poly-morphs in the Miocene saline alkaline deposits of the Karlovassi basin, Samos, Greece. *Econ. Geol.*, 84, 788-798.
- Stamatakis, G.M., 1989b. A boron-bearing potassium feldspar in volcanic ash and tuffaceous rocks from Miocene lake deposits, Samos Island, Greece. *Amer. Miner.*, 74, 230-235.
- Stamatakis, M.G., Hall, A., Hein, J.R., 1996. The zeolite deposits of Greece. *Mineralium Deposita*, 31, 473-481.
- Tserveni-Gousi, A.S., Yannakopoulos, A.L., Katsaounis, N.K., Filippidis, A., Kassoli Fournaraki, A., 1997. Some interior egg characteristics as influenced by addition of Greek clinoptilolitic rock material in the hen diet. *Archiv fur Geflugelkunde*, 61(6), 291-296.
- Tsirambides, A., Filippidis, A., 2012. Exploration key to growing Greek industry. *Industrial Minerals*, 533, 44-47.
- Tsitsishvili, G.V., Andronikashvili, T.G., Kirov, G.N., Filizova, L.D., 1992. *Natural zeolites*. Ellis Horwood, New York, 295p.

Vogiatzis, D., Kantiranis, N., Filippidis, A., Tzamos, E., Sikalidis, C., 2012. Hellenic Natural Zeolite as a replacement of sand in mortar: Mineralogy monitoring and evaluation of its influence on mechanical properties. *Geosciences*, 2, 298-307.

Yannakopoulos, A., Tserveni-Gousi, A., Kassoli-Fournaraki, A., Tsirambides, A., Michailidis, K., Filippidis, A., Lutat, U., 2000. Effects of dietary clinoptilolite-rich tuff on the performance of growing-finishing pigs. *In*: Colella, C. and Mumpton, F.A., eds, *Natural Zeolites for the Third Millennium*, Napoli, De Frede, 471-481.