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Microbiological changes occurring during storage in kefir with pomegranate (*Punica granatum* L.) juicy produced from cow's milk

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ABSTRACT: This research was conducted to determine the microbiological changes that occur during storage (zeroth, 7th, 14th, 21st, 28th days) in kefir produced by adding different concentrations of pomegranate (*Punica granatum* L.) juice (6.25%, 12.5%, 25%, 50%) to cow's milk. Sterile cow's milk, kefir grains, and Zivzik pomegranate juice were used in production. The highest total aerobic mesophilic microorganism (TAMM) count ($9.00 \pm 0.35 \log_{10}$ CFU/mL) was determined in sample at 50% concentration on the 14th day of storage. In the last stages of storage, TAMM counts decreased at all concentrations due to the inhibitory effect of pomegranate juice on microorganisms. The count of coliform group microorganism determined at $3 \log_{10}$ CFU/mL levels in all concentrations also partially decreased during storage and *Escherichia coli* wasn't encountered in samples. However, the count of *Lactobacillus* spp. increased due to increasing pomegranate juice concentrations and improved fermentation. A statistically significant relationship ($p < 0.01$) was observed between *Lactobacillus* spp. and coliforms determined in kefir samples. During storage, fermentation has shown its effect on kefir with pomegranate juicy and a significant relationship ($p < 0.01$) was determined between yeast and mold count and pomegranate juice concentrations. As a result, it was observed that high concentrations of pomegranate juice in kefir created an inhibitor effect on microorganisms in a generally. The fact that kefir with pomegranate juicy comply with the criteria indicated in the Turkish Food Codex Fermented Dairy Products Communiqué and Microbiological Criteria Regulation in terms of *E. coli* shows that the consumption of these products during storage won't pose any risk to public health. It is thought that individuals who have digestive system problems due to the count of *Lactobacillus* spp. detected above the level specified in the Turkish Food Codex Fermented Dairy Products Communiqué and increasing during storage can easily use these products containing probiotics. However, in the samples, a prominently mold growth occurred during the final days of storage and coliform group microorganisms thought to have originated from the kefir grains used in production were detected. Therefore, when quality and hygienic materials are used in production, kefir with pomegranate juicy that comply with standards and have a shelf life of at least 21 days' can be produced. Considering the taste and antioxidant activity of pomegranate juice, it is thought that kefir with pomegranate juicy produced at hygienic conditions can be effective in healthy nutrition and these innovative products can contribute to economic development.

Keyword: Kefir; Pomegranate (*Punica granatum* L.); Storage time; Microbiological change

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INTRODUCTION

Fermented foods, whose nutritional values are high and which have longer shelf life compared to many foods (Walstra et al., 2006; Lv and Wang, 2009), and particularly kefir, which has recently stood out with its functional properties (contains effective probiotics for the digestive and immune systems) (Lv and Wang, 2009; Güzel Seydim and Kök Taş, 2019), continue to attract people's attention. Kefir is a fermented dairy product that is produced using kefir grains or starter cultures containing lactose-fermenting (*Kluyveromyces marxianus*) and non-lactose-fermenting (*Saccharomyces unisporus*, *Saccharomyces cerevisiae*, *Saccharomyces exiguus*) yeasts (Anonymous, 2009). Kefir, which started to be produced from sheep, goat, and cow milk in Russia and Southwest Asia countries, is generally produced from cow's milk today in many regions of the world (Walstra et al., 2006; Lv and Wang, 2009; Güzel Seydim and Kök Taş, 2019). Kefir, which resembled ayran with its sourish taste, is also similar to yoghurt because of its property of probiotics holding on to the intestinal system (Güzel Seydim and Kök Taş, 2019).

In traditional kefir production, after the milk is heated at 85-95°C for 5-20 min, it is cooled down to 20-25°C, which is the fermentation temperature, and kefir grains by 2-10% are added. Kefir grains are removed from this mixture by filtering, which is then left to fermentation for 14-24 h at fermentation temperature, and kefir is kept at 4-8°C (Irigoyen et al., 2005; Lv and Wang, 2009; Turantaş, 2015). It has been reported that kefir, which is produced under hygienic and appropriate fermentation conditions, can be kept in the cooler part of the fridge (+4°C) for 30 days (Güzel Seydim and Kök Taş, 2019).

The most important phenolic substance in pomegranate (*Punica granatum* L.), which has an antioxidative property, is punicalagin (Seeram et al., 2005). Pomegranate juice has effects such as blocking damage to the veins, preventing prostate cancer and calcinosis, stop diarrhea, protecting cells against autoxidation harms and delaying osteoarthritis (Malik et al., 2005; Seeram et al., 2005; Lv and Wang, 2009; Fatahi et al., 2021).

Plain and fruit-flavored kefir are produced by many companies in line with the consumers' preferences. In the researches conducted on fruit-flavored kefir (Kök Taş et al., 2014; Harmankaya et al., 2019; Alagöz Kabakçı et al., 2020; Hallac and Sancak, 2021; Ozelik et al., 2021; Paredes et al., 2022) that

produced through innovative works according to the palate of consumers and plain kefir (Irigoyen et al., 2005; Kavas, 2015) many properties of these products have been demonstrated. There are also studies examining the microbiological properties of kefir, which is one of the important beverages and whose consumption continues to increase (Irigoyen et al., 2005; Kavas, 2015; Wulandari et al., 2017; Kim et al., 2018; Say et al., 2019).

Kök Taş et al. (2014) stated that on the 1st, 7th and 14th days of storage, the count of total aerobic mesophilic microorganism (TAMM) was determined in kefir with plum (10%) as 8.88, 9.22 and 8.94 log₁₀ CFU/mL, and also in kefir with molasses (7.5%) as 9.19, 9.29 and 9.09 log₁₀ CFU/mL. Say et al. (2019) reported the TAMM count in kefir with strawberry-flavored (0.15%) containing kefir grains by 2% to be 8.27 log₁₀ CFU/mL on 1st day, 6.78 log₁₀ CFU/mL on 7th day, 6.88 log₁₀ CFU/mL on 14th day, and 6.98 log₁₀ CFU/mL on 21st day, and in kefir with apricot-flavored (0.15%) to be 8.30, 6.97, 7.83 and 7.07 log₁₀ CFU/mL, respectively.

In some studies on kefir, coliforms weren't encountered (Sezer, 2003; Kök Taş et al., 2014; Say et al., 2019), and in some studies these microorganisms were detected at different levels (Molska et al., 2003; Dinç, 2008; Karabıyıklı and Daştan, 2016) have been reported. Var et al. (2021) stated that highly concentrated sauces with pomegranate juicy showed more antimicrobial effects on some important pathogenic microorganisms (*Staphylococcus aureus*, *Salmonella* Typhimurium, *Escherichia coli* O157:H7).

Irigoyen et al. (2005) reported that the count of *Lactobacillus* spp., which was determined as 6.40 log₁₀ CFU/mL in kefir containing 1% kefir grains and 6.20 log₁₀ CFU/mL in kefir containing 5% kefir grains on the 28th day of storage. Harmankaya et al. (2019) in kefir, produced as experimentally, reported that *Lactobacillus* spp. (8.544 log₁₀ CFU/mL) and yeast (6.954 log₁₀ CFU/mL) counts were determined the highest in kefir with strawberry on the 2nd day of storage. Alagöz Kabakçı et al. (2020) reported that the count of *Lactobacillus* spp. decreased during storage in anthocyanin-enriched kefir and the yeast count was determined the least at the 4th week (3.20 log₁₀ CFU/g) in 10% kefir with pomegranate juicy. Kavas (2015) stated that the count of yeast in kefir produced by adding 2.5% kefir grains to cow's milk, and 10% kefir grains and 1% glucose to camel's milk increased during storage. In another study (Ozelik et al., 2021), it was noted that the count of yeast

increased on the last day (28th day) of storage in kefir with cornelian cherry ($6 \log_{10}$ CFU/mL) and hawthorn juicy ($6.20 \log_{10}$ CFU/mL).

This research was carried out to determine the microbiological changes that occur during storage in kefir with pomegranate juicy different concentrations produced from cow's milk and Zivzik pomegranate, which has antioxidant properties. In addition, this research is important in terms of ensuring that production is carried out in a way that doesn't pose a risk to public health and revealing the shelf life of kefir with Zivzik pomegranate juicy according to the microbiological changes detected during storage.

MATERIALS AND METHODS

In this research, sterile cow's milk with 1.5% fat content (Icim, Istanbul, Turkey) purchased from the market, kefir grains obtained from the producers in Eskisehir (Turkey), and pomegranate juice obtained from Zivzik pomegranate (*Punica granatum* L.) purchased from producers in Siirt (Turkey) were used. Pomegranate seeds were separated from their peels under aseptic conditions and pressed in a juicer (Kale, 1701, Istanbul, Turkey) to obtain pomegranate juice.

Kefir production and preparation of samples

For traditional kefir production, kefir grains (5%) were added to sterile cow's milk kept at room temperature, and this mixture was fermented at 25°C for 18-24 h in incubator (POL-EKO®, SLN 53, Poland). At the end of this time, kefir grains were filtered using a strainer (Myden, Usak, Turkey), plain kefir as the control group and kefir with pomegranate juicy obtained in different concentrations (6.25%, 12.5%, 25%, 50%) by adding freshly squeezed Zivzik pomegranate juice under aseptic conditions were produced. All samples were produced twice. Kefirs whose pH values were adjusting at 4.0 with lactic acid (Sigma-Aldrich, 27714, Germany) in sterile glass jars (Pasabahce, Istanbul, Turkey) were kept (+4°C) in cooled incubator (Velp Scientifica, F10300310, Italy), and microbiological analyses were performed on this kefir during storage (zeroth, 7th, 14th, 21st and 28th days) (Fig 1).

Microbiological analyses

Total aerobic mesophilic microorganism (TAMM) enumeration of kefir produced at different concentrations were performed on Plate Count Agar (PCA), coliform group microorganism enumeration on Lactose Broth+Eosin Methylen Blue (EMB) Agar, *Escherichia coli* enumeration on EC Broth+EMB Agar,

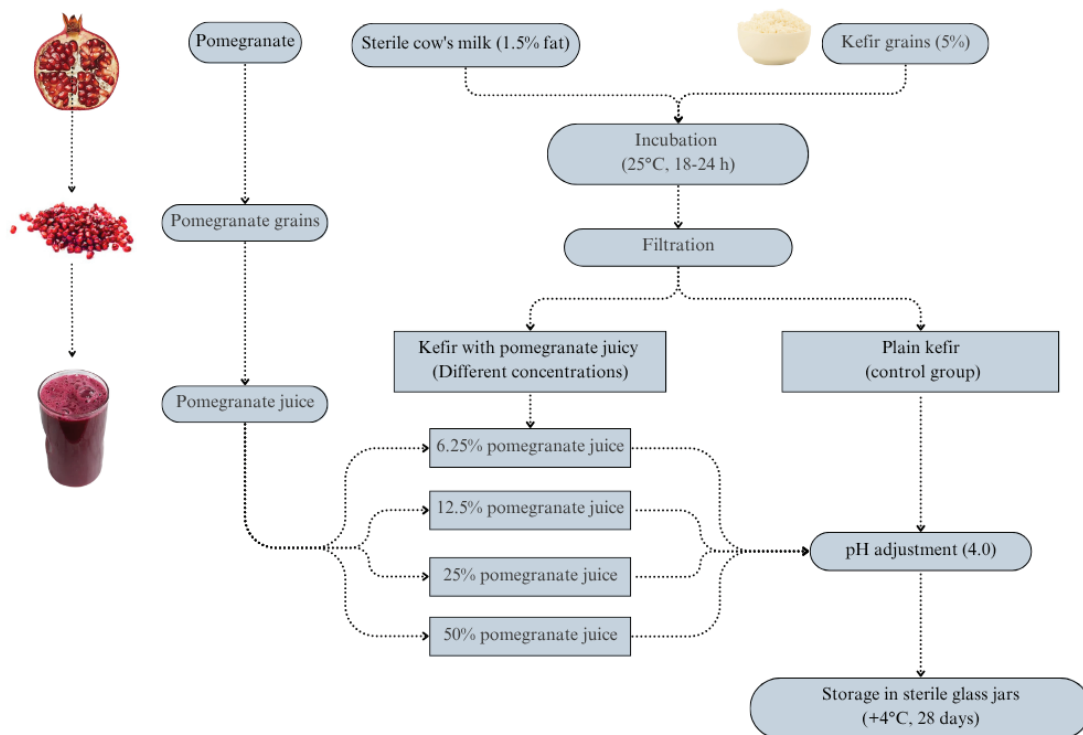


Figure 1. Kefir with pomegranate juicy production process.

Table 1. Media used in microbiological analysis of kefir, applied cultivation methods and incubation conditions

Microorganism	Medium	Cultivation	Incubation	Reference
TAMM	Plate Count Agar (Oxoid CM0463, UK)	Spreading	30°C 24-48 h (Aerobic)	Anonymous (2013)
Coliforms	Lactose Broth (LAB 126, UK)	Loop	37°C 18-24 h (Aerobic)	Feng et al. (1998)
	Eosine Methylene Blue Agar (Oxoid CM0069, UK)	Spreading	37°C 24 h (Aerobic)	
Escherichia coli	EC Broth (LAB 171, UK)	Loop	44-45.5°C 24-48 h (Aerobic)	Feng et al. (1998)
	Eosine Methylene Blue Agar (Oxoid CM0069, UK)	Spreading	44-45.5°C 24-48 h (Aerobic)	
<i>Lactobacillus</i> spp.	MRS Agar (Merck 110660, Germany)	Spreading	37°C 24 h (Anaerobic)	Harrigan (1998)
Yeast and mold	Potato Dextrose Agar (Oxoid CM0139, UK)	Spreading	25°C 24-48 h (Aerobic)	Harrigan (1998)

TAMM: Total aerobic mesophilic microorganism

Lactobacillus spp. enumeration on MRS Agar and yeast and mold enumeration on Potato Dextrose Agar (PDA). Information on the media used in microbiological analyses, applied cultivation methods, and incubation conditions are presented collectively in Table 1. Analyses were performed in two replicates and three parallels, and the counts of microorganism were evaluated as logarithmic (\log_{10} CFU/mL).

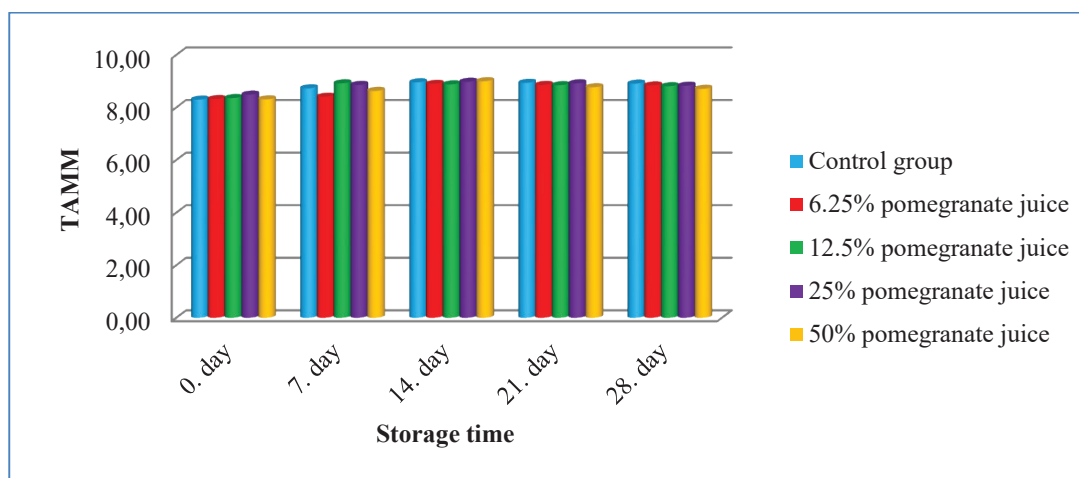
Statistical analyses

The findings were evaluated in the Statistical Package for the Social Sciences (SPSS) 23.0 statistical package software (IBM, USA). The findings, whose mean and standard deviation values (\pm sd)

were determined, were subjected to variance analysis (ANOVA), and Duncan's multiple comparison tests and correlation analyses ($p < 0.01$) were applied to determine the differences between the groups (Anonymous, 2015).

RESULTS

TAMM, coliform group microorganism, *Lactobacillus* spp., and yeast and mold counts of the control group and kefir with pomegranate juice in different concentrations (6.25%, 12.5%, 25%, 50%) on zeroth, 7th, 14th, 21th and 28th days are presented in Fig 2-5, respectively. Additionally, microbiological analysis findings (\log_{10} CFU/mL) determined in kefir with

**Figure 2.** TAMM count depending on concentration and time (\log_{10} CFU/mL).

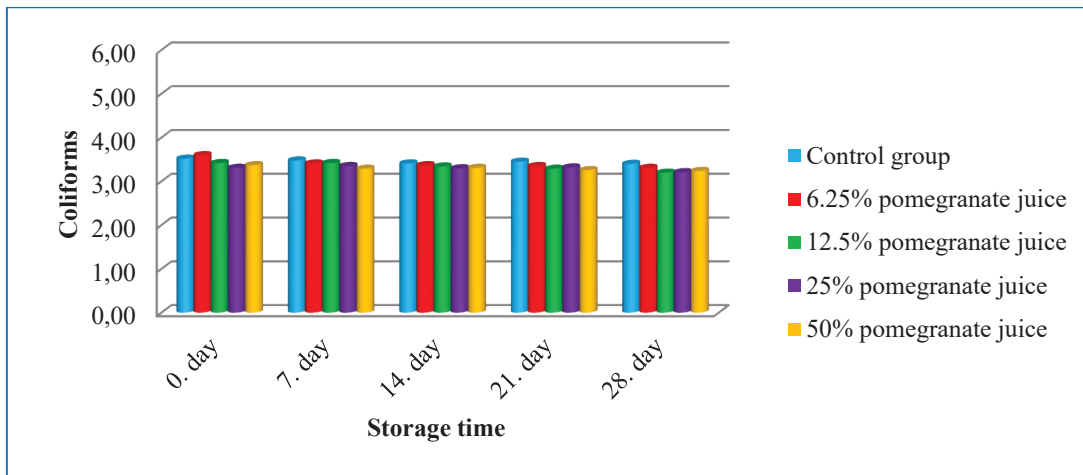


Figure 3. Coliform group microorganism count depending on concentration and time (log₁₀ CFU/mL).

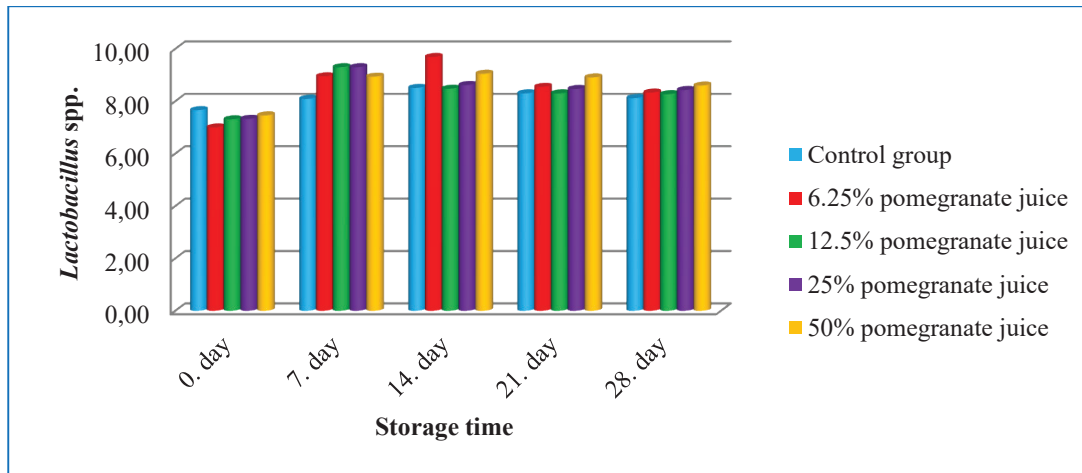


Figure 4. Lactobacillus spp. count depending on concentration and time (log₁₀ CFU/mL).

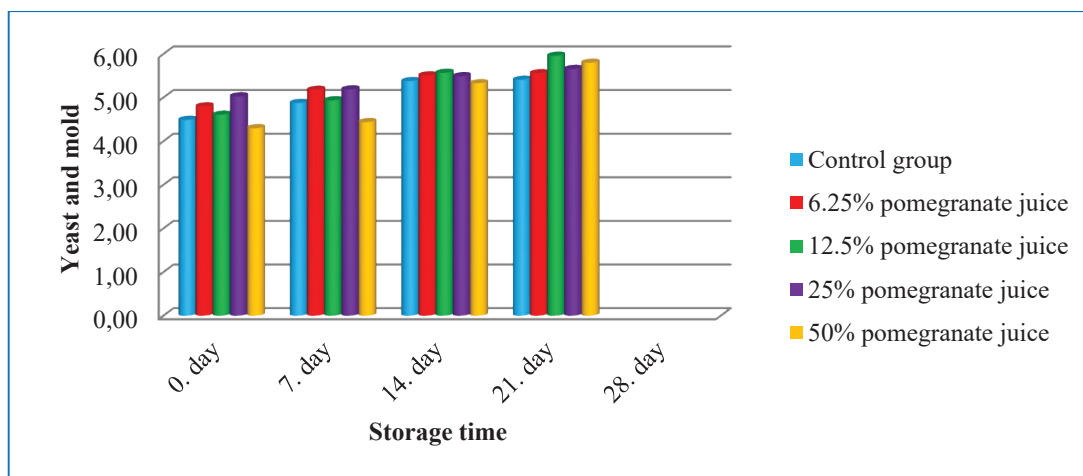


Figure 5. Yeast and mold count depending on concentration and time (log₁₀ CFU/mL).

pomegranate juicy and statistical relationships between groups ($p < 0.01$) are given in Table 2. *E. coli* wasn't encountered in kefir samples. In this research, examined samples during storage, a statistically significant relationship ($p < 0.01$) was found between coliforms and *Lactobacillus* spp. count, and between yeast and mold count and pomegranate juice concentrations.

DISCUSSION

Due to the distinctive taste and flavor of kefir, some consumers are distant from this product. Therefore, with the addition of various fruits to kefir, which has superior functional properties, it becomes easier to drink, their consumption level increases and healthy

products that won't deteriorate in a short time can be obtained. In some studies, (Hallac and Sancak, 2021; Ozcelik et al., 2021), it has been reported that kefirs with pomegranate juicy have attracted attention from consumers. It has been stated that the average amounts of caffeic acid, quercetin, catechin and gallic acid, which are antioxidant phenolic compounds in Zivzik pomegranate, were determined as 53 mg/L, 48.5 mg/L, 8.8 mg/L and 3.4 mg/L, respectively (Vardin et al., 2012) and that this pomegranate can be preserved for up to 4-6 months when stored under appropriate conditions (Al-Jabbari et al., 2019; Dündar and Çağlın, 2023). In this research, the microbiological changes that occur during storage in kefirs produced using Zivzik pomegranate, which

Table 2. Microbiological analysis findings (\log_{10} CFU/mL) in kefirs with pomegranate juicy and statistical relationships ($p < 0.01$) between groups

Concentration	Storage time (Days)				
	0	7	14	21	28
TAMM					
Control	8.30±0.92 ^c	8.73±0.42 ^{ABb}	8.96±0.28 ^{ABa}	8.94±0.42 ^a	8.91±0.64 ^a
6.25%	8.32±0.42 ^b	8.41±0.49 ^{Cb}	8.90±0.35 ^{BCa}	8.86±0.28 ^a	8.84±1.27 ^a
12.50%	8.36±0.49 ^b	8.92±1.20 ^{Aa}	8.88±0.35 ^{Ca}	8.85±1.20 ^a	8.81±0.49 ^a
25%	8.49±0.49 ^b	8.86±1.20 ^{ABa}	8.98±0.21 ^{ABa}	8.92±1.48 ^a	8.83±0.78 ^a
50%	8.31±1.34 ^c	8.63±0.78 ^{Cb}	9.00±0.35 ^{Aa}	8.77±0.92 ^b	8.71±0.21 ^b
Coliforms					
Control	3.52±0.64 ^{AB}	3.48±0.64 ^A	3.41±0.35	3.45±0.92	3.40±1.20
6.25%	3.60±0.78 ^{Aa}	3.41±0.35 ^{ABb}	3.37±0.49 ^b	3.35±0.42 ^b	3.31±0.49 ^b
12.50%	3.42±0.21 ^{AB}	3.42±0.92 ^{AB}	3.34±0.49	3.29±1.21	3.20±1.20
25%	3.31±1.63 ^B	3.35±0.35 ^{AB}	3.30±0.21	3.32±0.21	3.21±0.92
50%	3.37±0.21 ^{AB}	3.29±0.64 ^B	3.31±0.78	3.26±0.28	3.24±0.35
<i>Lactobacillus</i> spp.					
Control	7.66±0.42 ^{Ad}	8.09±0.64 ^{Cc}	8.51±0.92 ^{Ca}	8.30±1.20 ^{Cb}	8.12±0.35 ^{Dbc}
6.25%	7.00±0.49 ^{Cc}	8.95±0.49 ^{Bb}	9.69±0.78 ^{Aa}	8.55±0.49 ^{Bc}	8.33±0.35 ^{BCd}
12.50%	7.31±0.92 ^{Bc}	9.30±1.20 ^{Aa}	8.48±0.64 ^{Cb}	8.30±0.92 ^{Cb}	8.27±0.35 ^{Cb}
25%	7.33±0.64 ^{Bd}	9.30±0.49 ^{Aa}	8.62±0.64 ^{Cb}	8.47±0.35 ^{BCc}	8.43±0.35 ^{Bc}
50%	7.46±0.64 ^{Bc}	8.94±0.64 ^{Ba}	9.05±0.49 ^{Ba}	8.91±0.64 ^{Aa}	8.60±1.06 ^{Ab}
Yeast and mold					
Control	4.49±1.20 ^{DCd}	4.88±0.78 ^{Ac}	5.38±0.92 ^{ab}	5.41±1.20 ^{Ca}	Intense mold
6.25%	4.80±1.34 ^{ABc}	5.18±0.92 ^{Ab}	5.51±1.20 ^a	5.56±0.49 ^{BCa}	Intense mold
12.50%	4.61±0.49 ^{BCd}	4.94±2.05 ^{Ac}	5.57±1.06 ^b	5.96±0.49 ^{Aa}	Intense mold
25%	5.03±0.78 ^{Ac}	5.19±0.78 ^{Ac}	5.49±1.20 ^{ab}	5.66±1.91 ^{ABCa}	Intense mold
50%	4.30±0.28 ^{Dc}	4.44±1.77 ^{Bc}	5.33±0.92 ^b	5.80±1.20 ^{ABa}	Intense mold

TAMM: Total aerobic mesophilic microorganism; ^{abcdc}: Indicates the difference between the changes that occur during storage ($p < 0.01$); ^{ABC}: Indicates the difference between the changes that occur depending on the concentrations ($p < 0.01$)

has a juicy and pleasant flavor compared to other pomegranates and is generally grown commercially in the Sirvan district of Siirt (Taş, 2015; Al-Jabbari et al., 2019), were investigated.

While there was a small increase in the TAMM count of kefir with pomegranate juicy at different concentrations in the early stages of storage, there was a drop in the following days (Fig 2). As a matter of fact, it is thought that this decrease may be due to the antimicrobial effect of pomegranate juice (Var et al., 2021) together with the bioactive substances (Lv and Wang, 2009) formed as a result of fermentation. Kök Taş et al. (2014) reported that the count of TAMM in kefir with plum and molasses increased until the 7th day of storage and then decreased, while Say et al. (2019) reported that this count started to decrease in the first days of storage in kefir with strawberry-flavored and apricot-flavored. The report by Kök Taş et al. (2014) indicated that TAMM count examined in kefir increased until the 7th day of fermentation and decreased in the ensuing days, which is similar to the findings of this research. The high amount of carbohydrates in fruit kefir causes an increase also in the count of TAMM in the first days of storage due to the rapid growth of *Lactobacillus* spp. and *Bifidobacteria* (Güzel Seydim and Kök Taş, 2019). Say et al. (2019) report that the count of TAMM decreased from the beginning of storage is different from the findings of this research. In studies examining fruit kefir in Ankara (Turkey), it was reported that the TAMM count was determined at approximately 6-7 log₁₀ CFU/mL (Uslu, 2010) and 7-8 log₁₀ CFU/mL (Dinç, 2008) levels. The maximum TAMM count determined in pomegranate juicy kefir with 50% concentration on the 14th day of storage (9.00±0.35 log₁₀ CFU/mL) was found to be higher than the values reported by Dinç (2008) and Uslu (2010). The differences observed in the TAMM counts of the kefir examined in the studies during storage may be due to the use of various fruits and flavors in production, the microbiological quality of the kefir grains and their addition ratios to the kefir, as well as the storage times and temperatures of the kefir.

The coliform group microorganism count determined to be at 3 log₁₀ CFU/mL level in samples examined in this research generally decreased during storage (Fig. 3 Ascorbic acid, flavonoid substances, and water-soluble polyphenols in pomegranate juice (Güzel Seydim and Kök Taş, 2019), and antimicrobial compounds that form during the fermentation

of kefir (Lv and Wang, 2009) slows down the development of particularly pathogenic microorganisms. Coliforms were encountered during storage in this research suggests that however pomegranate juice and kefir have an antimicrobial effect on pathogenic microorganisms, it may be due to the microbial load of kefir grains used in production.

In the Turkish Food Codex Fermented Dairy Products Communiqué (Anonymous, 2009) specified that the maximum coliform group microorganism count allowed in kefir must be at most 95 MPN/mL in two of five samples. In this research, coliforms were detected above the limit specified in the communiqué in all concentrations of kefir with pomegranate juicy during storage. It is seen that the examined samples aren't suitable in terms of these microorganisms according to the relevant communiqué. It is important to use kefir grains and fruit juices of appropriate hygienic quality, in the production of kefir which will be sold on the market in order to obtain products that comply with the standards and don't pose potential risks to public health.

Dinç (2008) stated that encountered *E. coli* in the plain, diet and fruit-added kefir available in the market, while Karabıyıklı and Daştan (2016) encountered this microorganism in industrial kefir purchased from the market and kefir grains used in production. In this research, while coliforms were determined in samples examined during storage (Table 2), *E. coli* wasn't encountered. In the Turkish Food Codex Fermented Dairy Products Communiqué (Anonymous, 2009) and the Microbiological Criteria Regulation (Anonymous, 2011) specified that the count of *E. coli* that can be found in kefir should be <3 MPN/mL. All samples examined in this research were found to comply with the criteria specified in these legislations in terms of *E. coli*.

In fermented products such as kefir, the amount of lactose decreases while the amount of lactic acid and ethyl alcohol increases depending on the storage time and the activities of microorganisms (Lv and Wang, 2009; Kılıç, 2014; Güzel Seydim and Kök Taş, 2019). Also in this research, the count of *Lactobacillus* spp. in the control group kefir increased by 0.46 log₁₀ CFU/mL during storage and was determined as 8.12±0.35 log₁₀ CFU/mL on the 28th day (Table 2). In kefir with pomegranate juicy produced at different concentrations, there was an increase of approximately 1 log₁₀ CFU/mL during storage (Table 2). While the most increase was observed in the 6.25% concentration sample (7.00-8.33 log₁₀

CFU/mL), the highest count of *Lactobacillus* spp. was determined in the 50% concentration sample (7.46-8.60 log₁₀ CFU/mL) (Fig. 4). Witthuhn et al. (2005) reported that in kefir produced traditionally in South Africa, *Lactobacillus* spp. count was determined 1.6×10⁷ CFU/mL end of storage time (30th day). Dinç (2008) reported that *Lactobacillus* spp. count in the fruit kefir changed was between 7.20-9.14 log₁₀ CFU/mL. The *Lactobacillus* spp. count determined in all concentrations during storage in this research is similar to the findings obtained by Dinç (2008). However, the values determined on the 28th day of storage in all concentrations are higher than the value reported by Witthuhn et al. (2005) on the last day of storage. These differences between studies may be due to the kefir grains used in production and the storage conditions of the kefir.

Natural antibiotics such as bacteriocins (bifidin, bifidocin) found in the gastro-intestinal system of humans and animals exhibit antimicrobial effect against pathogenic microorganisms and prevent their development (Lv and Wang, 2009; Ünlütürk et al., 2015). However, in this research, a significant relationship (p<0.01) has been seen between *Lactobacillus* spp. count and coliforms determined in kefir. It is thought that the possible microbial load of kefir grains used in production causes the determined of coliforms.

Probiotic foods, which have antimicrobial properties, play an important role in healthy nutrition and their regular consumption is recommended (Lv and Wang, 2009; Turantaş, 2015; Guzel-Seydim et al., 2021). In the Turkish Food Codex Fermented Dairy Products Communiqué (Anonymous, 2009) stated that count of the *Lactobacillus* spp. can be included in kefir must be at least 10⁷ CFU/mL. It is seen that kefir examined during storage in all concentrations in this research conformed to the relevant communiqué in terms of *Lactobacillus* spp. count. Kefir with pomegranate juicy, which also have probiotic properties and a taste that can attract the attention of consumers, can easily used by individuals who have digestive system problems.

The yeast and mold count in kefir with Zivzik pomegranate juicy generally increased as the storage time was prolonged (Fig. 5). Yeasts play an important role in creating the unique aroma of kefir by creating organic compounds such as lactic acid, carbon dioxide and ethyl alcohol (Lv and Wang, 2009; Güzel Seydim and Kök Taş, 2019). A statistically significant relationship (p<0.01) was determined

between the yeast and mold count determined in kefir examined in this research and the pomegranate juice concentrations used in production. This relationship can be explained by the increase in yeast and mold counts due to the increase in pomegranate juice concentrations.

Karabıyıklı and Daştan (2016) reported that yeast count in the industrial kefir they examined was between <1.00-5.68 log₁₀ CFU/mL and in traditional kefir between 1.56-5.82 log₁₀ CFU/mL, and they stated that no mold was encountered in any samples. Mantzourani et al. (2019) reported that they were encountered yeast and mold during the 28-day storage in pomegranate juice utilizing *Lactobacillus plantarum* ATCC 14917 strain. In this research, the yeast and mold count determined between 4-5 log₁₀ CFU/mL at all concentrations during storage is lower than the values (5-9 log₁₀ CFU/mL) reported in experimentally produced kefir (Sezer, 2003). The difference determined in the studies conducted in terms of yeast and mold count may have originated from production hygiene, kefir grains used in the production, fruit ratios with microbiological qualities of these, the storage temperature and time of kefir, and media used in the analyses and their pH values. In addition, it is thought that adjusting the initial pH levels of the kefir produced in this research to 4.0 is effective in determining this count at different levels.

It has been stipulated in the Turkish Food Codex Fermented Dairy Products Communiqué (Anonymous, 2009) that the minimum yeast count in kefir must be 10⁴ CFU/mL, and the maximum mold count must be 10³ CFU/mL in two of five samples. In the samples examined in this research, visible mold growth occurred on the 27th and 28th days of storage (Table 2). When yeast and mold count determined in kefir at all concentrations during storage was evaluated together, it is seen that only samples examined in terms of yeast count are in accordance with the relevant communiqué (Anonymous, 2009).

CONCLUSIONS

As a result, it was observed that 25% and 50% kefir with pomegranate juicy showed more antimicrobial effects towards the last stages of storage. The absence of *E. coli* in kefir with pomegranate juicy at different concentrations and the high levels of *Lactobacillus* spp. count showed that these kefir comply with the legislations. Individuals who experience digestive system problems can comfortably

use these products, which have high *Lactobacillus* spp. counts due to increased pomegranate juice concentrations and therefore contain probiotics. However, in this research coliform group microorganisms thought to originate from kefir grains used in production were detected in samples examined and visible mold growth was also observed in the last stages of storage. Therefore, when production is carried out using hygienic materials and preventing all contamination, kefir with pomegranate juicy can be produced that don't pose a health risk and have a shelf life of at least 21 days'. Due to the taste of pomegranate juice that is appreciated by consumers and its antimicrobial effect on microorganisms,

kefir with pomegranate juicy produced by taking hygienic measures can be used in healthy nutrition. In addition, these innovative products can contribute to economic development by creating new employment sources.

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CONFLICT OF INTEREST

The authors have declared that no competing interests exist.

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